

Date: Thursday, 2/8/2007 12:04:55 PM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	STRIKER PLATE
Job Number	30680		
Estimate Number	10589		
P.O. Number	N/A		
This Issue	2/8/2007	S.O. No.	N/A
Prsht Rev.	NC		
First Issue	N/A	Type	SMALL /MED FAB
Previous Run	28288		
Written By			
Checked & Approved By			
Comment	Est. C 02.05.11 Clarify IPP NG EST D 06.05.25 Waterjet EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:	
1.0	M304S22GA	304/316 .032 Sheet	
		Comment: Qty.: 0.0105 sf(s)/Unit Total : 1.0500 sf(s) 304/316 .032 Sheet Batch: M10B151	SAB 07/03/04
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D Dwg Rev: D1 Prog Rev: D1 2-Deburr if necessary	SAB 07/03/04
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	SAB 07/03/04
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	07/03/05
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 1-Form as per drawing	SAB 07/03/08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/03/13  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/03/04	2.0	Lost 22 pieces in tank because taps were not big enough	Initial Chief Eng QS1042	Replace	07/03/04 SAW	QA 07/03/05	<input checked="" type="checkbox"/> QS1042	<input checked="" type="checkbox"/> 07/03/05

NOTE: Date & initial all entries

Date: Thursday, 2/8/2007 12:04:56 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRIKER PLATE

Job Number: 30680

Part Number: D2237

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

207/03/09

100

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*GP07/03/09 100 U*

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

207/03/12

100

Job Completion



*U 07.03.12*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

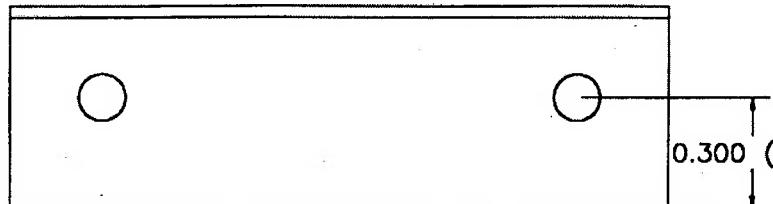
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>Bob</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2237
DATE 94:10:25		TITLE STRIKER PLATE
		REV. D SHEET 1 OF 1 SCALE 2:1
D1	<del>04.06.15</del>	UPDATE DIMENSION

**RELEASED**  
 (97/12/17 DS)



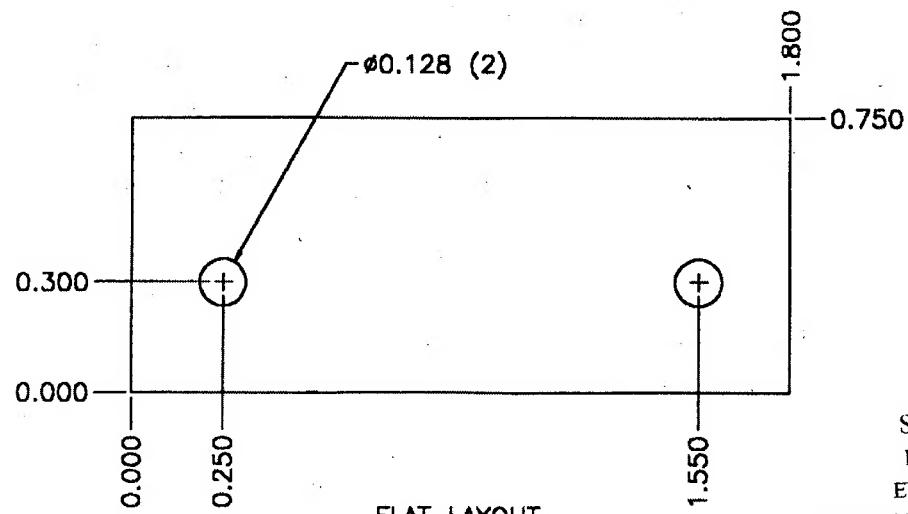
$0.180 \begin{smallmatrix} +0.010 \\ -0.030 \end{smallmatrix}$

$0.135 \begin{smallmatrix} + \\ - \end{smallmatrix}$

DI

R0.032

BEND DETAIL



FLAT LAYOUT

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 30680

MATERIAL: 304/316 SS, 0.034 THICK

DART AEROSPACE LTD

Work Order: 30680

**Description:**

Part Number: D22 37

**Inspection Dwg:**

Rev:

Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

X

## First Article

X

## Prototype

**Measured by:**

SAN

Date: 03/03/04

**Audited by:**

1

Date: 07/03/05

### Prototype Approval:

111

Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

